

TRIM

Hole Positioning Jig - Board 2 bottom

1. To start trim you will require a pre - trimmed Quiver, remove heat plate fitted to insert **FIG 01**
2. Underside of Quiver, fit jig over spigot & around corner of leg with 2 inserts on inside **FIG 02**
3. Marker pen, mark 2 holes as defined by jig **FIG 02**
4. 6.5mm drill marked holes **FIG 03**
5. 114 holesaw open hole nearest spigot as defined by jig **FIG 04**
6. 17mm drill, open spigot from inside **FIG 05**
7. Insert assembly into 17mm hole **FIG 06**
8. Secure L-Bracket into inserts using 2 X M6 x 20 Hexsets & 2 x M6 washers & 2 nylon spacers **FIG 07**
9. Fit M6 x 25 Hexset in 6.5mm hole using M6 washer either side, nyloc nut to be on inside of product.
10. Test open & close operation, base plate should move freely with little or no gap at bottom, bend or tap with hammer to adjust.

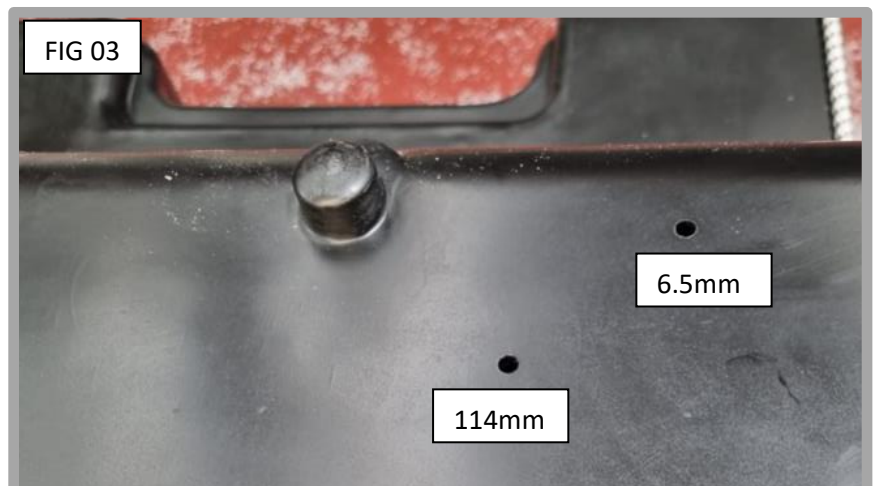


FIG 04



FIG 05

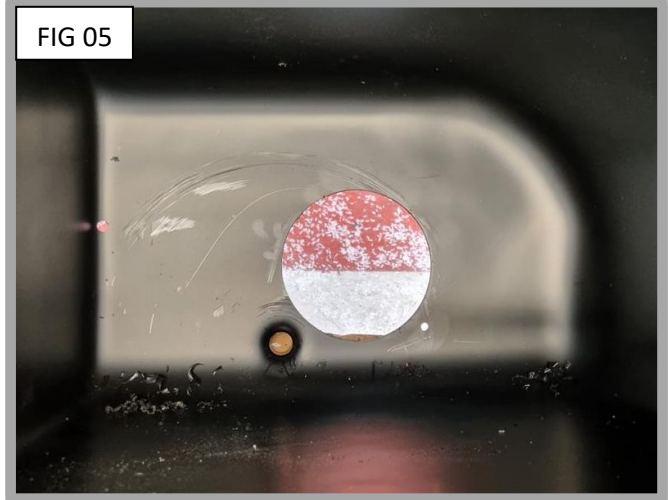
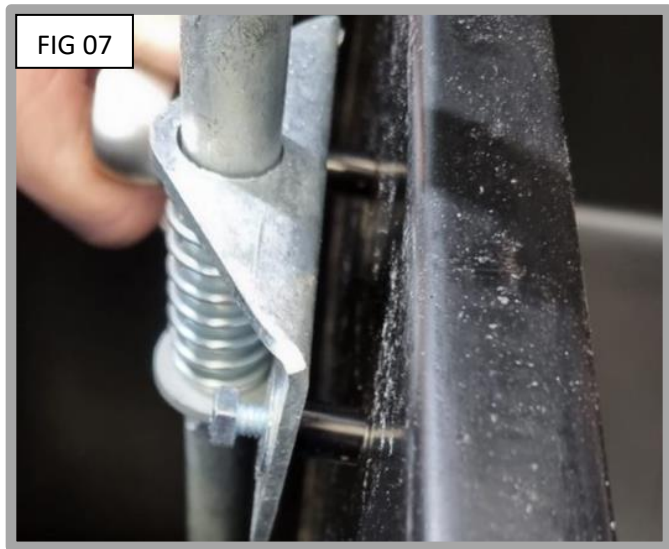


FIG 06



FIG 07



TWIN FEEDER ATTACHMENT

Additional parts required

- 1 x feeder attachment
- 2 X M6 x 20mm Hexset Zinc
- 1 X M6 x 25mm Hexset Zinc
- 4 X M6 x 12mm x 1.5mm Washer - Zinc Type A
- 3 X M6 Nyloc – Zinc
- 2 X 6.2ID x 100D x 12mm Nylon Spacer – Black

1. Complete operations above for single feeder.
2. Underside of quiver place jig upside down on other leg base, place jig.
3. Mark 2 small holes & larger hole centrally **FIG 01**
4. Remark holes 50mm towards centre of product from original position **FIG 02**
5. Open these holes as **FIG 03**
6. Insert assembly into 17mm hole **FIG 04**.
7. Ensuring attachment rod is lined upright, push bracket down against spring approx. 15mm from top edge & mark 2 holes **FIG 05**, open using 6.5mm drill.
8. Fit M6 x 25 Hexset in 6.5mm hole in base using M6 washer either side, nyloc nut to be on inside of product.
9. Test open & close operation, base plate should move freely with little or no gap at bottom, bend or tap with hammer to adjust.

FIG 01



FIG 02

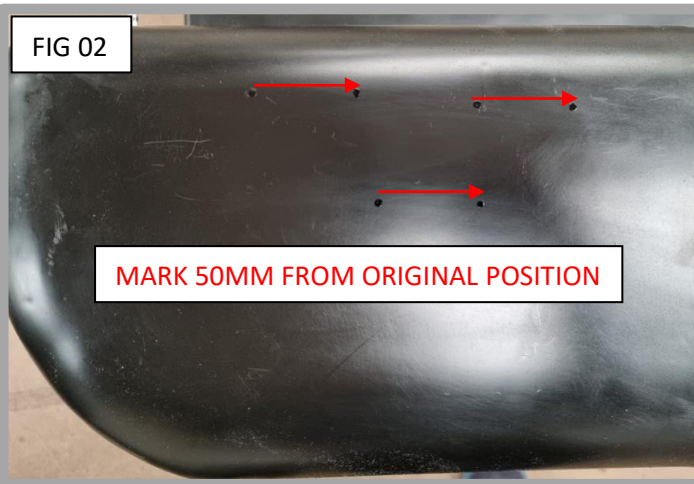


FIG 03

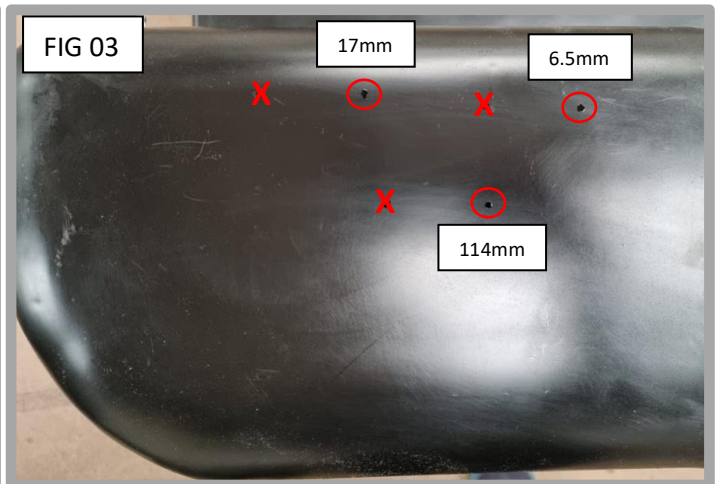
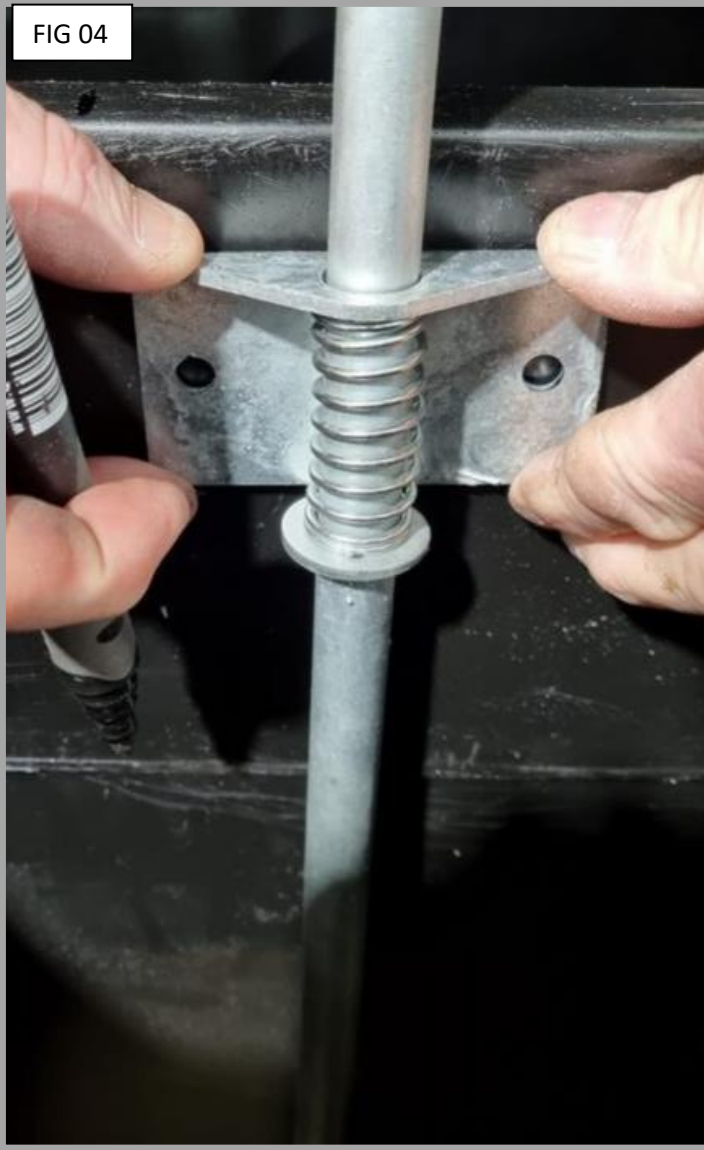
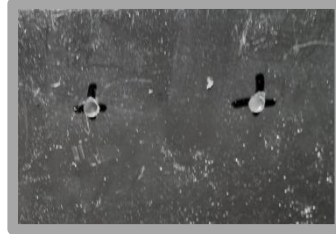


FIG 04



ENSURE ATTACHMENT IS LOCATED IN 17mm HOLE & UPRIGHT

PUSH BRACKET DOWN AGAINST SPRING APPROX 15mm, MARK 2 THE HOLES.



6.5mm DRILL OPEN HOLES



FIX INTO PLACE USING M6 BOLTS, WASHERS, NYLOCS & NYLON SPACERS.

FIG 05

